

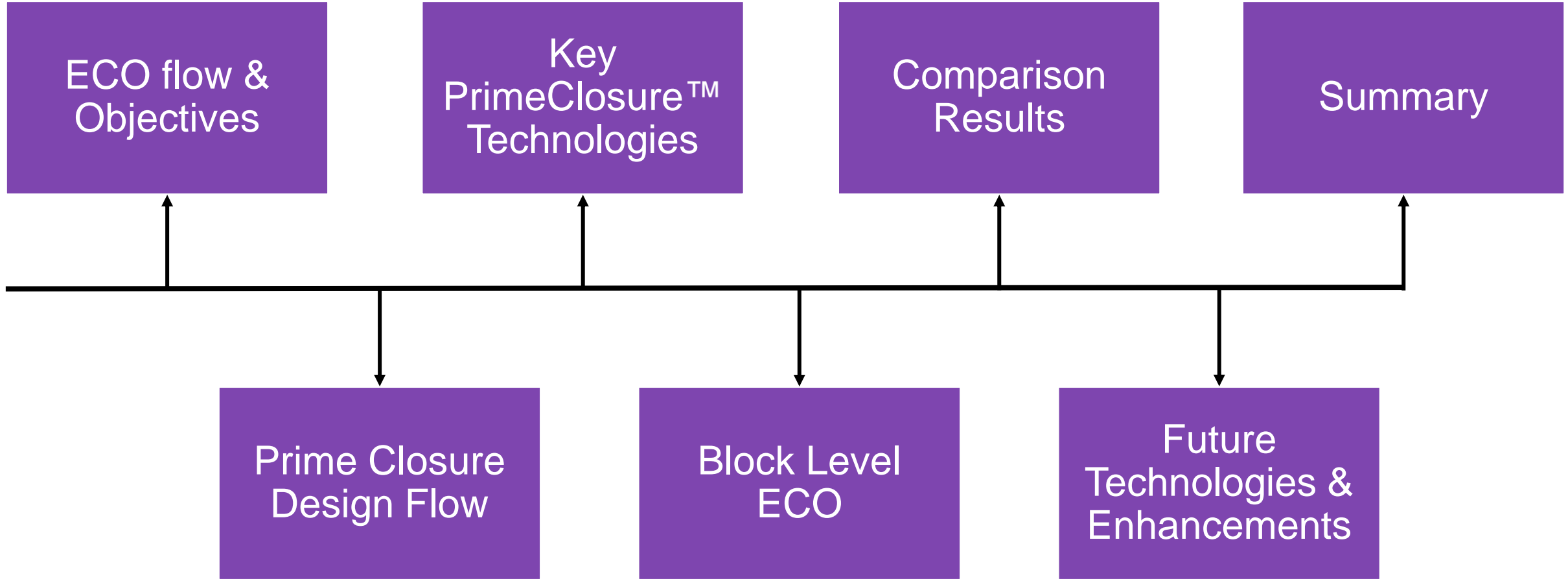
Advancing Signoff Convergence with PrimeClosure™ in the age of AI

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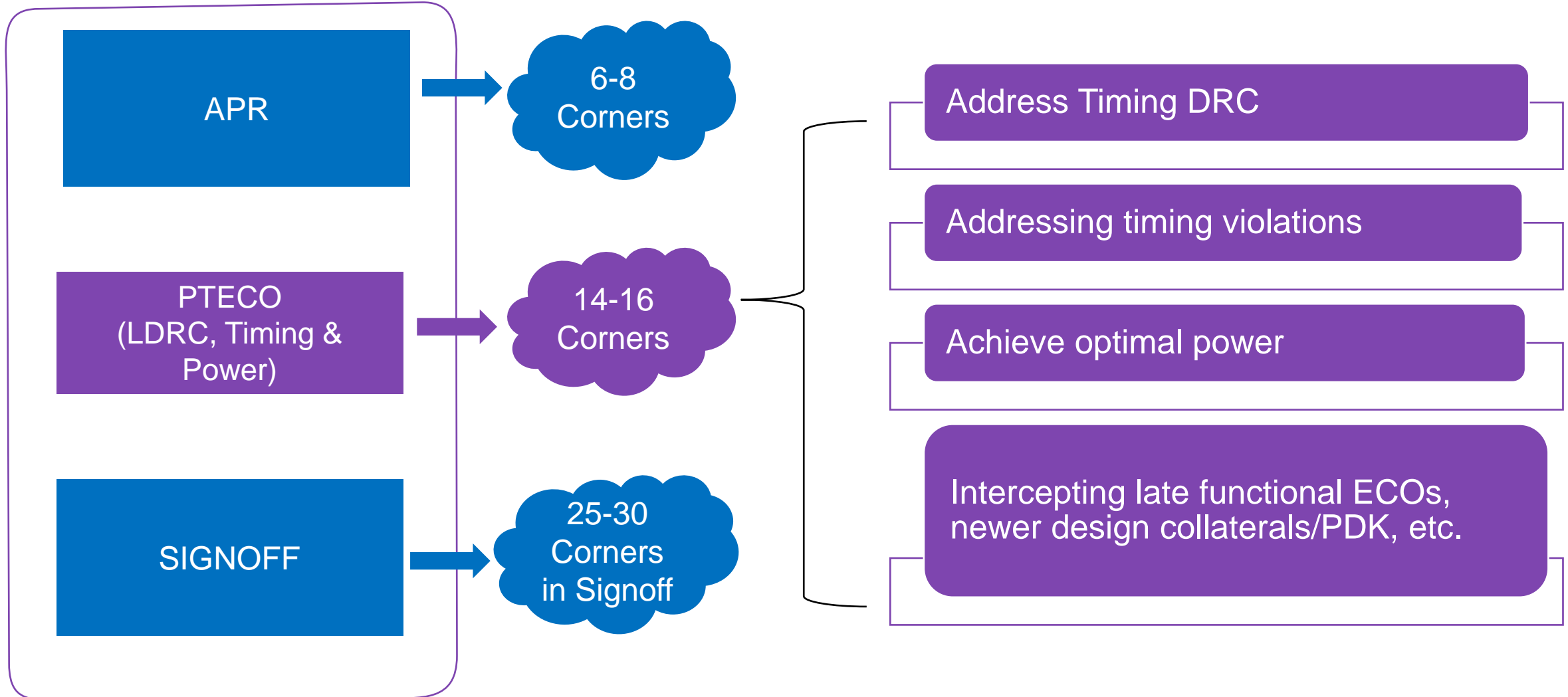
Intel Graphics Team

AGENDA



ECO & It's Objectives

ECO Flow & Objectives



Current Available Tool Solutions

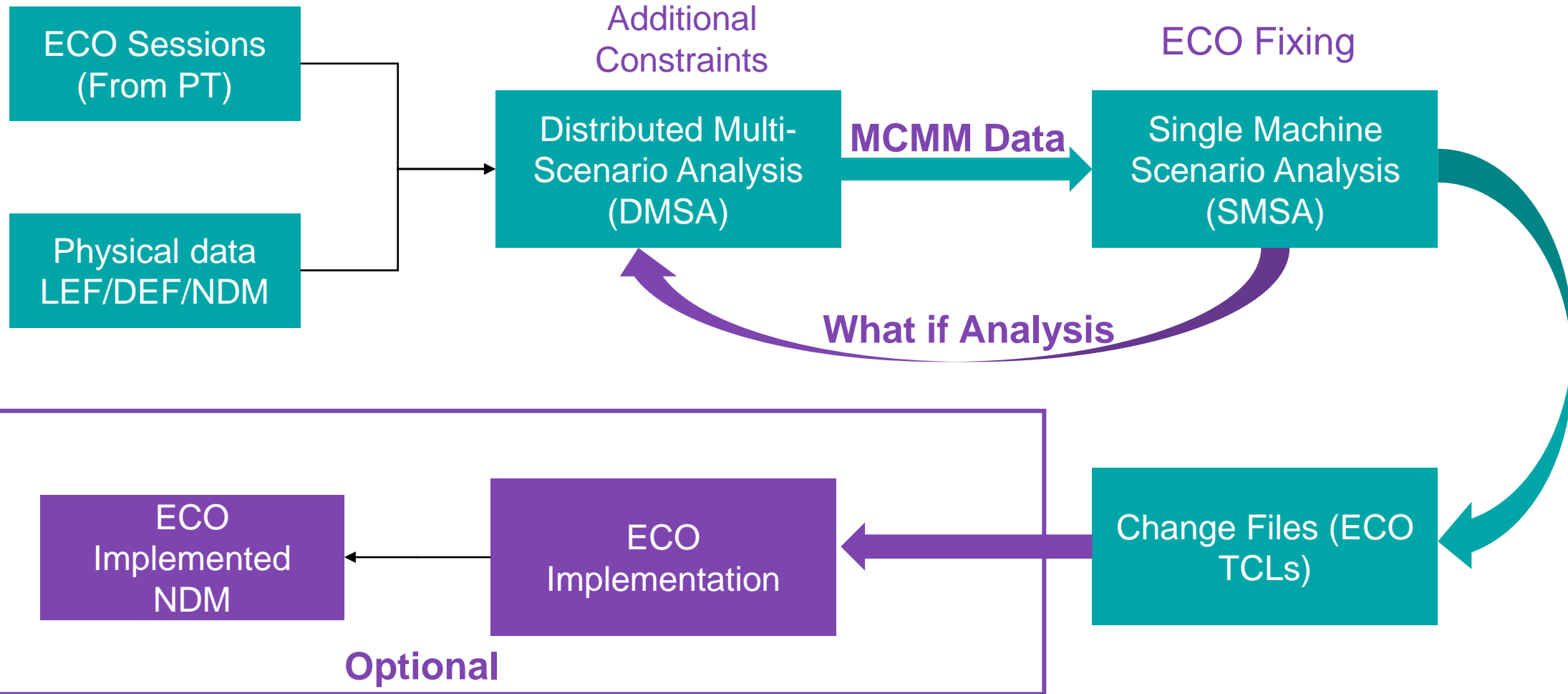


| | PRIMETIME (DMSA) | TWEAKER |
|---------------------------------|---------------------|---|
| Data Preparation Efforts | Low | Medium/High |
| Physical Aware ECOs | Yes | Yes |
| Timing Correlation (Signoff PT) | ~100% | ~95% |
| Distributed Machine Feature | Yes | Can be split if Partition violation count is High |
| Hierarchical ECO support | Yes | Yes |
| Multi-corner Support | Yes | Yes (100+ corners on same machine) |

PrimeClosure™: Next-Generation ECO (Integrated the strengths of PTECO™ and Tweaker™ ECO + New Technologies)

PrimeClosure™ Design Flow

PrimeClosure™ Design flow



Key PrimeClosure™ Technologies

Key PrimeClosure™ Technologies



SMSA

Cross Version

AI-driven ECO

Clock Surgery

Key PrimeClosure™ Technologies



1. SMSA: Single-Machine Multi-Scenario Analysis

Single ECO database

- All scenario timing data is merged into one ECO database using the timing collaterals generated by the PrimeTime tool.
- ECO fixing happens on this ECO database using single Machine

High-Capacity and Less Compute Resources

- Capable of optimizing 100+ scenarios with fewer machines, and subsystem/top-level.

Key PrimeClosure™ Technologies



2. Cross Version Compatibility

- Primetime DMSA has limitation that Timing Session and DMSA needs to use Same PT version
- Prime Closure has cross version compatibility feature which allows Timing session and Prime Closure can be on different version.

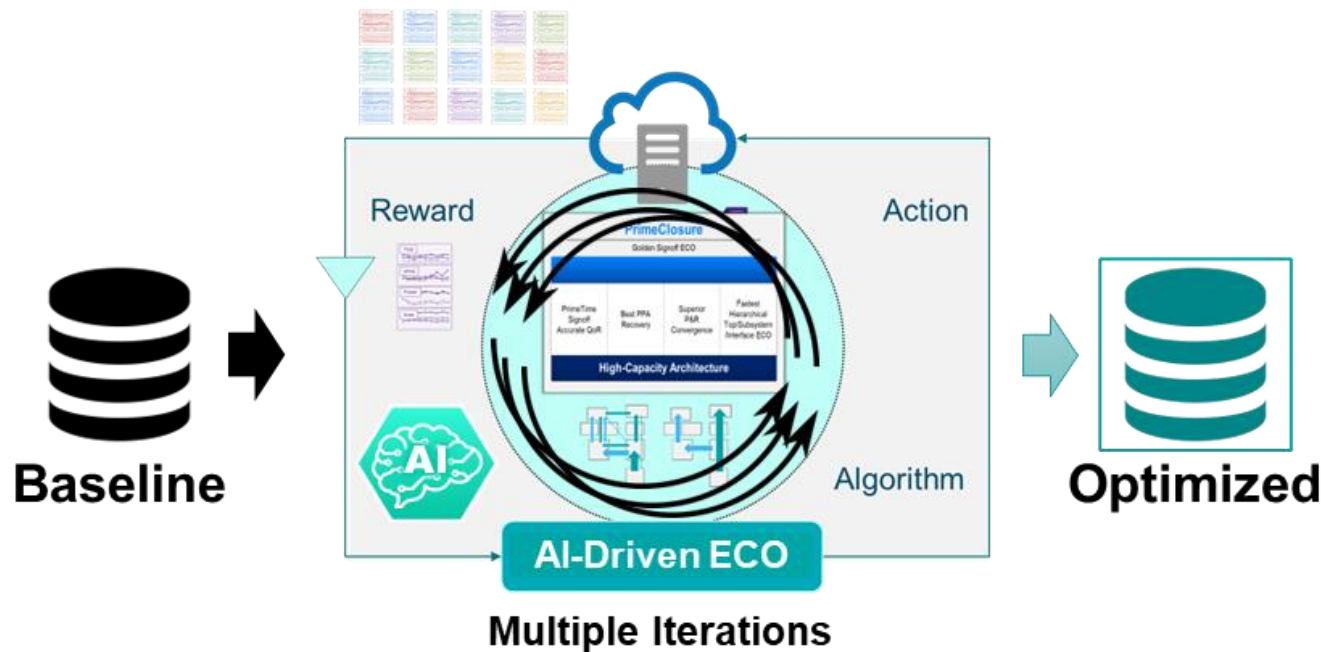
Key PrimeClosure™ Technologies



3. AI-driven ECO – Early Version

Integrated Delphi (AI-driven ECO Space Optimization) technology, which allows different ECO parameter values (built-in Permutons) to achieve better PPA/design convergence results.

AI-driven ECO for Last-Mile Closure



Original Timing Fixing Settings

```
set slk_auto_sizing_max_shift_distance 4
set slk_fix_hold_watch_driving_pin_setup_slack false
set slk_fix_hold_watch_driving_pin_hold_slack false
set slk_fix_hold_watch_driving_pin_slack false
```

Built-In Permutons

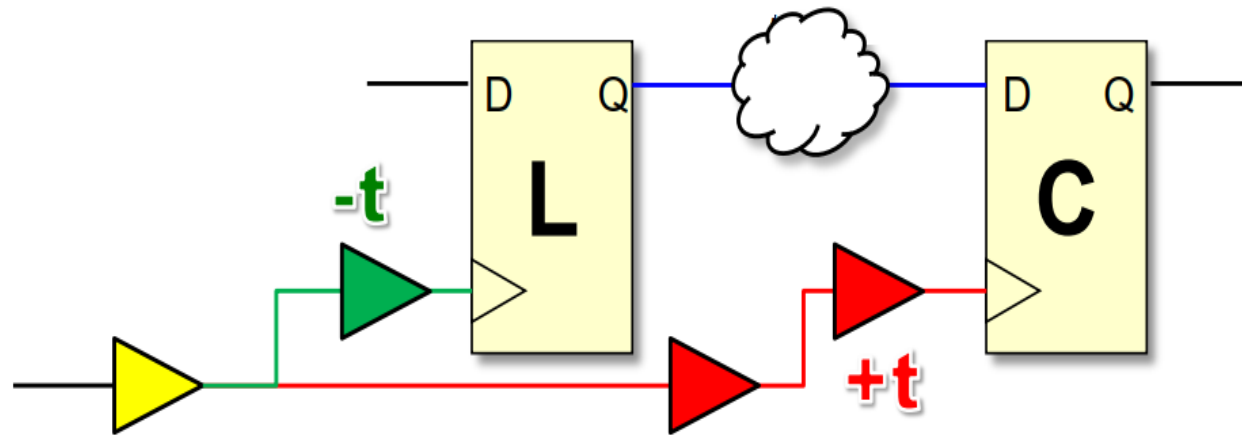
```
set slk_auto_sizing_max_shift_distance [0, 4, 8]
set slk_fix_hold_watch_driving_pin_setup_slack ---
set slk_fix_hold_watch_driving_pin_hold_slack ---
set slk_fix_hold_watch_driving_pin_slack ---
```

Key PrimeClosure™ Technologies



4. Clock-Surgery

- Address setup timing speed-paths with useful clock skew.



Fix at the starting point (**Green: Pull-in**):
Decrease clock delay by upsizing and/or bypass

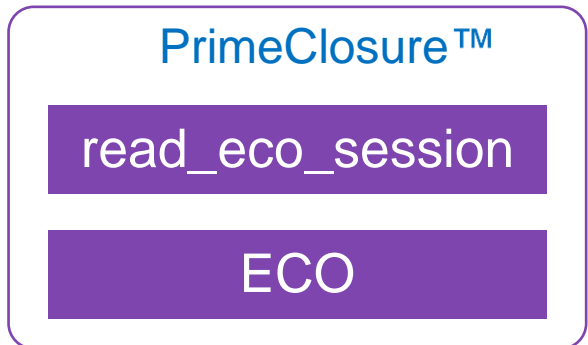
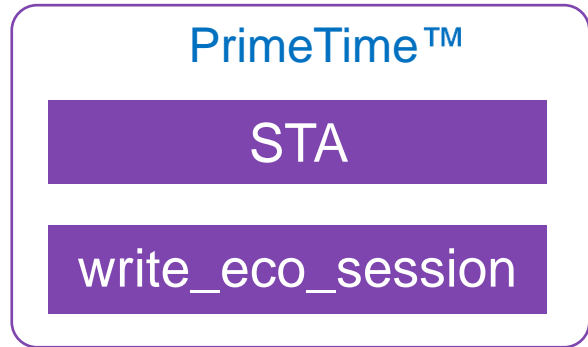
Fix at the endpoint (**Red: Push-out**):
Increase clock delay by downsizing and/or inserting

New Options/Enhancements

- Restrict the maximum clock level (*-max_level_in_clock 5*)
- Exclude/Ignore IO related endpoints (*-ignore_boundary_flops 1*)

Block Level ECO

Data Exchange from PrimeTime™ to PrimeClosure™



```
# Generate sessions for PT and PC
save_session ./pt_session_scen1
```

Reuse/Link the existing STA session to save disk-space

```
write_eco_session <pre_eco_session_scen1> \
-include {smsa_data} \
-smsa_data_type {setup hold max_transition max_capacitance \
max_fanout power drc_max_transition drc_max_capacitance pin_slew} \
-smsa_data_format binary -smsa_pba_mode exhaustive \
-link_session $sh_launch_dir/pt_session_scen1
```

| Design 1 (~1.3M instances) | PT Session (GB) | PC session (GB) | PC session (GB) (-link_session) | PC session (with - link_session and Without SMSA data) (KB) |
|-------------------------------|--------------------|--------------------|------------------------------------|---|
| PVT1 | 4.4 | 5.6 | 1.2 | 56 |
| PVT2 | 4.4 | 5.6 | 1.2 | 56 |
| PVT3 | 4.4 | 5.6 | 1.2 | 56 |
| PVT4 | 4.4 | 5.6 | 1.2 | 56 |
| PVT5 | 5 | 6.2 | 1.2 | 80 |
| PVT6 | 5 | 6.2 | 1.2 | 80 |
| PVT7 | 6.6 | 8.3 | 1.7 | 116 |
| PVT8 | 6.6 | 8.3 | 1.7 | 116 |
| Percentage | | 126% | 26% | 0.0015% |

Comparison of PT and PC Save Session File Sizes (GB)

PrimeClosure™ Recipe

snug

pc_script.tcl

```
set multi_scenario_working_directory PC_DMSA; set_host_options -num_processes 12
set_technology -node <N>
```

```
read_eco_session pre_eco_session
```

```
# Additional settings from set_eco_options can be included here
```

```
read_physical_data -tech $tech_lef -lef $lef_files \
    -physical_icc2_lib design.ndm -physical_icc2_blocks pre_eco
```

```
start_eco -mode dmsa
```

```
start_eco -mode smsa
```

```
fix_eco_drc
```

```
fix_eco_timing -type setup
```

```
fix_eco_timing -type hold
```

```
fix_eco_power
```

```
start_eco -mode dmsa
```

```
start_eco -mode smsa
```

```
fix_eco_drc -type max_transition -verbose -methods {recovery}
```

```
fix_eco_timing -type setup -methods {recovery}
```

```
ecotclout -icc2 <eco_changes.tcl>
```

```
report_eco_summary -summary
```

Configure Machine Resources for STA

Set Technology Node

Read pre-ECO sessions

Read Physical Data

ECO Fixing
(LDRC, Timing, Clock-Surgery,
and/or Power Recovery)

Changelist

PrimeTime What-if

```
pc_shell -f pc_script.tcl -output_log ./logs/run.log
```


An Example of PrimeClosure™ Log File



report_eco_summary -summary

```
Setup violations (Pre-ECO->Post-ECO)
-----
                Total      reg ->  reg  in ->  reg  reg ->  out  in ->  out
-----
WNS   -0.16 -> -0.04   -0.16 -> -0.04  0.00 -> 0.00  0.00 -> 0.00  0.00 -> 0.00
TNS  -88.05 -> -4.62   88.05 ->  4.62  0.00 -> 0.00  0.00 -> 0.00  0.00 -> 0.00
NUM   13231 ->   611   13231 ->   611    0 ->    0    0 ->    0    0 ->    0
-----

Hold violations (Pre-ECO->Post-ECO)
-----
                Total      reg ->  reg  in ->  reg  reg ->  out  in ->  out
-----
WNS   -0.06 -> -0.05   -0.06 -> -0.05  0.00 -> 0.00  0.00 -> 0.00  0.00 -> 0.00
TNS  -16.38 -> -1.34   16.38 ->  1.34  0.00 -> 0.00  0.00 -> 0.00  0.00 -> 0.00
NUM    7514 ->   293    7514 ->   293    0 ->    0    0 ->    0    0 ->    0
-----
```

```
#-----
# autofix detail log summary:
#-----
# B004 Blocked by Timing Window (Setup)(1)
# B010 Improved slack < min improved slack(75)
# B012 Blocked by sizing non-STD cell(8)
# B025 Blocked by Timing Window (Setup) (Input Pin)(5)
# B051 Blocked by don't use setting(1787)
# B073 Blocked by twf clock pin(34)
# B086 Blocked by fix setup/cons without sizing down(1718)
# B126 Blocked by auto-sizing area ratio(1767)
#-----
```

Blocking Codes for Unresolvable Setup Viols

```
#-----
# autofix detail log summary:
#-----
# B003 Blocked by no setup margin (twf)(1)
# B004 Blocked by Timing Window (Setup)(3)
# B006 Blocked by Driving Timing Window (Setup)(1)
#-----
```

Blocking Codes for Unresolvable Hold Viols

An Example of ECO Implementation Log File



```
source <eco_changes.tcl>
```

```
ECO: === Summary of dropped ECOs due to target pre-check ===
ECO: === Enabled by PrimeClosure variable (eco_tcl_pre_check_target) ===
ECO:
ECO:          accept          drop          total
ECO: -----
ECO:  insertion          2000             0          2000
ECO:  deletion             23             0           23
ECO:  dummy_load             0             0            0
ECO:  sizing          193872             0        193872
ECO:  by_pass                0             0            0
ECO:  pin_swap                0             0            0
ECO:  other_eco              0             0            0
```

```
legalize_placement -post_route -incremental
```

```
Number of cells moved: 2180 (0.16%) Orientation changes only: 211
Average cell displacement: 0.0003 um (AW: 0.0003 um = 0.0021 rh)
Max cell displacement: 1.9433 um = 13.5902 rh
Number of large displacements: 215
```

Comparison Results

Prime Closure™ Vs Primetime™

Comparison Results



Timing

| PARTITION | TOTAL SETUP TNS (ROUTE) | TOTAL SETUP VP (ROUTE) | TOTAL SETUP TNS (PTECO) | TOTAL SETUP VP (PTECO) | TOTAL SETUP TNS (PCECO) | TOTAL SETUP VP (PCECO) |
|------------|-------------------------|------------------------|-------------------------|------------------------|-------------------------|------------------------|
| DESIGN1 | -16.30 | 2672 | -1.88 | 491 | -1.20 | 324 |
| DESIGN2 | -14.596 | 1851 | -0.418 | 175 | -0.276 | 77 |
| DESIGN3 | -25.107 | 4121 | -0.242 | 90 | -0.137 | 65 |
| DESIGN4 | -40.66 | 7570 | -1.012 | 148 | -1.233 | 184 |
| DESIGN5 | -32.155 | 4370 | -0.061 | 44 | -0.068 | 52 |
| Percentage | | | | | 19.39 % | 25.95% |

19% Setup TNS improvement with PC

| PARTITION | TOTAL HOLD TNS (ROUTE) | TOTAL HOLD VP (ROUTE) | TOTAL HOLD TNS (PTECO) | TOTAL HOLD VP (PTECO) | TOTAL HOLD TNS (PCECO) | TOTAL HOLD VP (PCECO) |
|------------|------------------------|-----------------------|------------------------|-----------------------|------------------------|-----------------------|
| DESIGN1 | -6.00 | 2242 | -0.15 | 52 | -0.30 | 73 |
| DESIGN2 | -11.564 | 4764 | -0.425 | 231 | -0.314 | 247 |
| DESIGN3 | -6.279 | 2295 | -0.089 | 87 | -0.145 | 97 |
| DESIGN4 | -5.282 | 2177 | -0.396 | 115 | -0.345 | 96 |
| DESIGN5 | -13.003 | 3510 | -0.197 | 159 | -0.129 | 90 |
| Percentage | | | | | 1.83 % | 6.37% |

1.8% Hold TNS improvement with PC

Comparison Results

Power



| PARTITION | TOTAL POWER PTECO(mW) | TOTAL DYNAMIC POWER PTECO(mW) | TOTAL LEKAGE POWER PTECO(mW) | TOTAL POWER PCECO(mW) | TOTAL DYNAMIC POWER PCECO(mW) | TOTAL LEKAGE POWER PCECO(mW) |
|------------|-----------------------|-------------------------------|------------------------------|-----------------------|-------------------------------|------------------------------|
| DESIGN1 | 24.62 | 16.12 | 8.5 | 23.94 | 16.15 | 7.8 |
| DESIGN2 | 13.69 | 9.56 | 4.12 | 13.39 | 9.55 | 3.84 |
| DESIGN3 | 22.26 | 18.45 | 3.8 | 22.24 | 18.44 | 3.8 |
| DESIGN4 | 34.27 | 27.26 | 7.01 | 34.06 | 27.26 | 6.77 |
| DESIGN5 | 20.13 | 16.08 | 4.05 | 19.8 | 15.99 | 3.81 |
| Percentage | | | | 1.34% | 0.09% | 5.31% |

5.3% Leakage improvement with PC

Comparison Results



Runtime

| PARTITION | INSTANCE COUNT (M) | RUNTIME PTECO (HH:MM) | RUNTIME PCECO (HH:MM) |
|------------|--------------------|-----------------------|-----------------------|
| DESIGN1 | 1 | 9:53 | 7:28 |
| DESIGN2 | 1.35 | 14:30 | 11:30 |
| DESIGN3 | 1.3 | 13:50 | 11:10 |
| DESIGN4 | 0.33 | 3:54 | 2:50 |
| DESIGN5 | 1.44 | 15:50 | 13:25 |
| Percentage | | | 19.80% |

20% Runtime improvement with PC

Comparison Results



Routing

| PARTITION | SHORTS (PTECO) | DRC (PTECO) | SHORTS (PCECO) | DRC (PCECO) |
|------------|-------------------|----------------|-------------------|----------------|
| DESIGN1 | 15 | 144 | 28 | 167 |
| DESIGN2 | 27 | 362 | 27 | 362 |
| DESIGN3 | 9 | 174 | 11 | 171 |
| DESIGN4 | 29 | 243 | 29 | 260 |
| DESIGN5 | 12 | 114 | 9 | 107 |
| Percentage | | | 13.04% | 2.89% |

Resource Utilization (Cores and Memory)

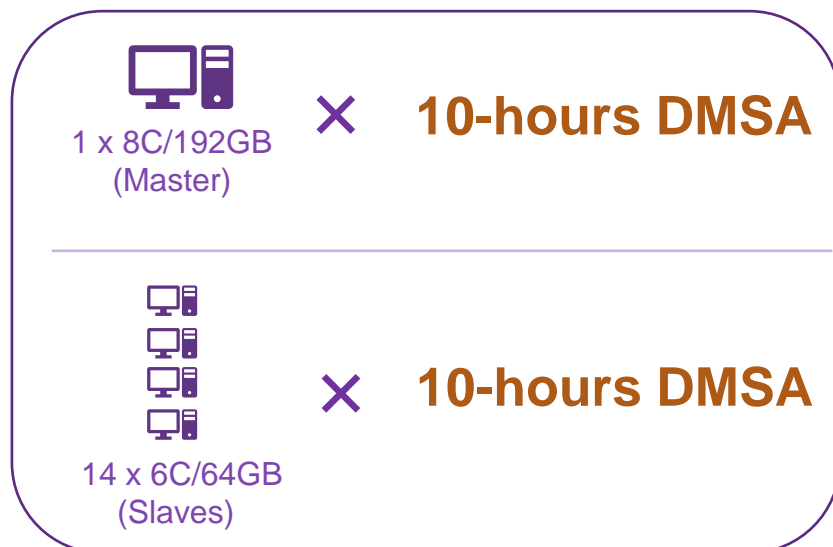
| | PTECO | PCECO |
|--------|--------------|----------------|
| CORES | 92 Cores/Hr. | 24.4 Cores/Hr. |
| Memory | 1088GB/Hr. | 345.6GB/Hr. |

72% Less Cores with PC

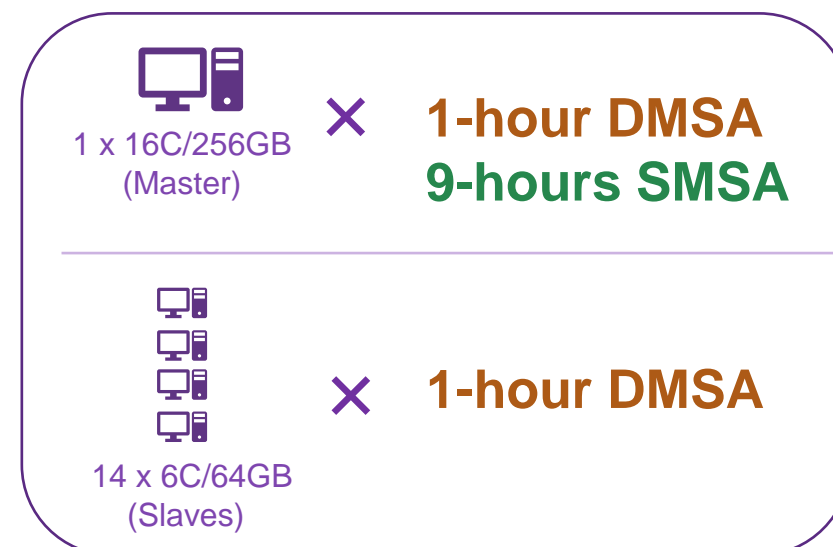
68% Less Memory with PC

HOW? Resource Distribution Illustration (PTECO vs. PC): ~10 hours normalized runtime

PTECO



PrimeClosure



Comparison Results



- AI-driven ECO (Leakage Power Saving)

| <u>Design 4</u> | <u>PTECO</u> | <u>PC</u> | <u>PC</u> <u>(AI-driven)</u> | <u>Diff</u> <u>(vs PTECO)</u> |
|---------------------------|--------------|-----------|---------------------------------|----------------------------------|
| LVT% | 5.63 | 5.86 | 5.31 | -0.32 |
| SVT% | 67.31 | 64.65 | 62.45 | -4.86 |
| HVT% | 27.06 | 29.50 | 32.24 | 5.18 |
| <u>PTPX</u> | | | | |
| Total Power [mw] | 2.612 | 2.510 | 2.419 | 7% |
| Dyanamic Power [mw] | 0.330 | 0.330 | 0.330 | 0% |
| Leakage Power [mw] | 2.281 | 2.180 | 2.088 | 8% |
| | | 4% | 4% | |
| <u>Timing</u> | | | | |
| R2R Setup TNS | -1.06 | -0.32 | -0.32 | 70% |
| Number of R2R Setup Viols | 8 | 6 | 7 | -1 |
| Number of R2R Hold Viols | 78 | 89 | 87 | 9 |

↓ High-Leakage Cell Usage

↑ Low-Leakage Cell Usage

Total ~8% reduction in leakage power without affecting timing:-

- i. ~4% leakage power saving has been achieved with PrimeClosure (vs PTECO).
- ii. Another ~4% leakage power reduction is observed with PrimeClosure AI-driven ECO enabled.

A fully automated flow for further advancing PPA

Future Technologies & Enhancements



Production release of new & advanced 'AI-driven ECO' technology.

Clock-Surgery with splitting/cloning technique

Improving Ease-of-Use :
Eliminating DEFs and LEFs
input collaterals when NDM

Summary

Timing

19% Setup TNS improvement

2% Hold TNS improvement

Resource

68% Less Memory

72% Less Cores

Power

5.3% Leakage improvement

Runtime

20% Runtime improvement

In conclusion, PrimeClosure™ has the potential to reduce ECO efforts and iterations at advanced nodes for high-speed and high-density designs, while also accelerating design closure and time-to-market.

THANK YOU

Our
Technology,
Your
Innovation™

Comparison Results (Block ECO)



- With Clock-Surgery Enabled

Timing
(Intra-Block Only + post-ECO)

| Block | Advanced Node | # of New Clock Cells | Total Setup TNS (Before) | Total Setup TNS (After) | Total Hold Viols (Before) | Total Hold Viols (After) |
|--------------|---------------|----------------------|--------------------------|-------------------------|---------------------------|--------------------------|
| Design 2 | N | 28 | -8.9 | -7.7 | 94 | 348 |
| Design 5 | N+1 | 1 | -3.24 | -3.02 | 409 | 1108 |
| Average Diff | | | | 12% | | -953 |

Total Setup TNS is further improved by ~12%

An additional ECO loop may be required to address hold degradation at lower buckets, primarily caused by pre- and post-ECO miscorrelation.

Routing

| Total DRC (Before) | Total DRC (After) | Total Short (Before) | Total Short (After) | Total PWR (Before) | Total PWR (After) | Leakage PWR (Before) | Leakage PWR (After) |
|--------------------|-------------------|----------------------|---------------------|--------------------|-------------------|----------------------|---------------------|
| 852 | 867 | 20 | 17 | 39.02 | 39.08 | 6.64 | 6.72 |
| 97 | 99 | 23 | 24 | 30.34 | 30.45 | 12.5 | 12.6 |
| | -17 | | 2 | | -0.25% | | -0.94% |

Comparable

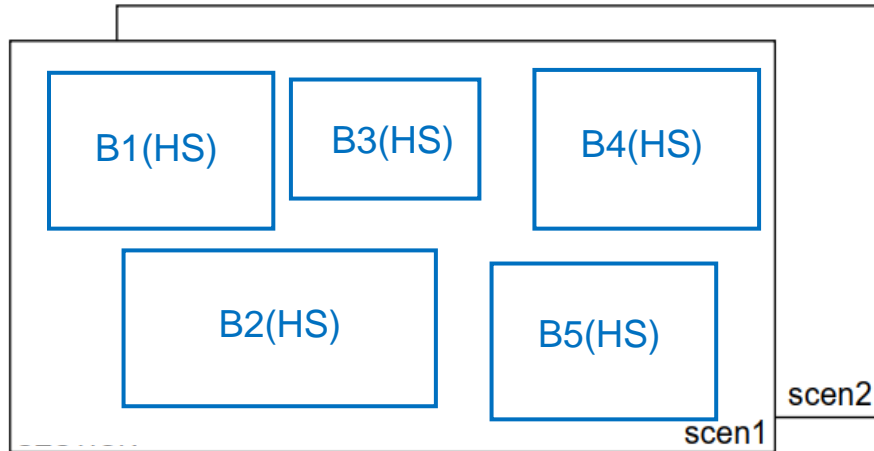
Power

Power is only increased slightly

Hierarchical ECO

Hierarchical ECO Flow at Section/Full-Chip Level (w/ Hyperscale)

Section STA (w/ HS)



Only focus on inter-block/section optimization to reduce runtime and memory usage

write_eco_session

```
# Start pt_shell -m for ECO (non DMSA)
read_verilog; link;
# Each scenario includes HS block models:
# set_hier_config -block Block1 -path $model_block1
# set_hier_config -block Block4 -path $model_block4

update_timing

write_eco_session -include {pt_session smsa_data} \
-smsa_data_types {setup hold max_transition
max_capacitance pin_slew drc_max_transition
drc_max_capacitance } -smsa_data_format binary

-smsa_netlist_data {<path to block1.v> <path to
block2.v> <path to block3.v> {<path to block4.v> {<path
to block5.v> {<path to Top.v> } } \

-smsa_spef_data {<path to block1.spef.gz> <path to
block2.spef.gz> <path to block3.spef.gz> {<path to
block4.spef.gz> {<path to block5.spef.gz> {<path to
Top.spef.gz> } } \

$sh_launch_dir/section_eco_sess_binary_scen1
```

Path to full Verilog file

Path to full Spef file

pt_shell

scen2

Hierarchical ECO Flow at Section/Full-Chip Level (Recipe)



pc_script.tcl

```
set multi_scenario_working_directory PC_DMSA; set_host_options -num_processes 12
set_technology -node <N>

# Additional settings from set_eco_options can be included here
read_physical_data -tech $tech_lef -lef $lef_files

# Voltage areas
read_physical_data -def {Top.def} -physical_constraint_file {Topva.tcl}
read_physical_data -def {B1.def} -physical_constraint_file {B1va.tcl}
read_physical_data -def {B2.def} -physical_constraint_file {B2va.tcl}
...

read_eco_session section_pre_eco_scen1 -scenario_name scen1 # Section level sessions
read_eco_session section_pre_eco_scen2 -scenario_name scen2 # Section level sessions
start_eco -mode smsa -smsa_data_type {setup hold max_transition pin_slew
    drc_max_transition drc_max_capacitance} \

# Enable technology specific settings
fix_eco_drc
fix_eco_timing -type setup
fix_eco_timing -type hold

# report_eco_summary or other SMSA reporting commands
ecotclout -icc2 <eco_changes.tcl>
```

- Configure Machine Resources for STA
- Enable technology specific settings
- Provide the standard LEF, DEF and VA (Voltage Area) inputs for physical information for TOP and blocks
- Read PT pre-ECO sessions
- Conduct ECO operations
- Write out hierarchical changes for implementation.

Hierarchical ECO Flow at Section Level (Comparison Results)



Section Hyperscale Testcase

- Consists of 16 blocks
- ~14M instances (~30% involving inter-block logics)

PTECO

| Scenario | Total Violations | | | |
|-----------------|------------------|-------------|-------------|------------|
| | Before PTECO | | After PTECO | |
| | Setup | Hold | Setup | Hold |
| PVT1_vmid_min | 0 | 861 | 0 | 2 |
| PVT2_vmid_min | 0 | 523 | 0 | 3 |
| PVT3_vhigh_min | 0 | 6104 | 0 | 55 |
| PVT4_vlow_min | 0 | 356 | 0 | 0 |
| PVT5_vlow_max | 8 | 0 | 0 | 0 |
| PVT6_vmid_min | 0 | 1907 | 0 | 1 |
| PVT7_vmid_max | 121 | 0 | 0 | 0 |
| PVT8_vlow_max | 10 | 0 | 0 | 0 |
| PVT9_vmid_max | 835 | 0 | 25 | 0 |
| PVT10_vmid_max | 194 | 0 | 0 | 0 |
| PVT11_vhigh_max | 1504 | 0 | 235 | 0 |
| PVT12_vhigh_max | 1426 | 0 | 366 | 0 |
| Total | 4098 | 9751 | 626 | 61 |
| Fix-Rate | | | 85% | 99% |

PrimeClosure

| Group : all_group | Original setup | hold | Current setup | hold |
|-----------------------------|----------------|---------|---------------|--------|
| Critical Path Slack: | -0.05 | -0.21 | -0.04 | -0.08 |
| Total Negative Slack: | -155.68 | -278.73 | -33.10 | -11.17 |
| No. of Violating Paths: | 16497 | 29025 | 3076 | 674 |
| TNS of Violating Endpoints: | -20.60 | -58.98 | -3.08 | -1.82 |
| No. of Violating Endpoints: | 1879 | 8345 | 284 | 164 |

Key takeaway: Based on pre-ECO what-if analysis, PrimeClosure demonstrates >20% better setup timing than PTECO in terms of violations.

Comparison Results (Block ECO)



- With Clock-Surgery Enabled

Timing
(Intra-Block Only + post-ECO)

| Block | Advanced Node | # of New Clock Cells | Total Setup TNS (Before) | Total Setup TNS (After) | Total Hold Viols (Before) | Total Hold Viols (After) |
|--------------|---------------|----------------------|--------------------------|-------------------------|---------------------------|--------------------------|
| Design 2 | N | 28 | -8.9 | -7.7 | 94 | 348 |
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Routing

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|--------------------|-------------------|----------------------|---------------------|--------------------|-------------------|----------------------|---------------------|
| 852 | 867 | 20 | 17 | 39.02 | 39.08 | 6.64 | 6.72 |
| 97 | 99 | 23 | 24 | 30.34 | 30.45 | 12.5 | 12.6 |
| | -17 | | 2 | | -0.25% | | -0.94% |

Comparable

Power

Power is only increased slightly

Hierarchical ECO Flow at Section Level (Comparison Results)



Section Hyperscale Testcase

- Consists of 16 blocks
- ~14M instances (~30% involving inter-block logics)

PTECO

| Scenario | Total Violations | | | |
|-----------------|------------------|-------------|-------------|------------|
| | Before PTECO | | After PTECO | |
| | Setup | Hold | Setup | Hold |
| PVT1_vmid_min | 0 | 861 | 0 | 2 |
| PVT2_vmid_min | 0 | 523 | 0 | 3 |
| PVT3_vhigh_min | 0 | 6104 | 0 | 55 |
| PVT4_vlow_min | 0 | 356 | 0 | 0 |
| PVT5_vlow_max | 8 | 0 | 0 | 0 |
| PVT6_vmid_min | 0 | 1907 | 0 | 1 |
| PVT7_vmid_max | 121 | 0 | 0 | 0 |
| PVT8_vlow_max | 10 | 0 | 0 | 0 |
| PVT9_vmid_max | 835 | 0 | 25 | 0 |
| PVT10_vmid_max | 194 | 0 | 0 | 0 |
| PVT11_vhigh_max | 1504 | 0 | 235 | 0 |
| PVT12_vhigh_max | 1426 | 0 | 366 | 0 |
| Total | 4098 | 9751 | 626 | 61 |
| Fix-Rate | | | 85% | 99% |

PrimeClosure

| Group : all_group | Original setup | hold | Current setup | hold |
|-----------------------------|----------------|---------|---------------|--------|
| Critical Path Slack: | -0.05 | -0.21 | -0.04 | -0.08 |
| Total Negative Slack: | -155.68 | -278.73 | -33.10 | -11.17 |
| No. of Violating Paths: | 16497 | 29025 | 3076 | 674 |
| TNS of Violating Endpoints: | -20.60 | -58.98 | -3.08 | -1.82 |
| No. of Violating Endpoints: | 1879 | 8345 | 284 | 164 |

Key takeaway: Based on pre-ECO what-if analysis, PrimeClosure demonstrates **>20%** better setup timing than PTECO in terms of violations.